

Date: Monday, 30/04/2007 2:24:27 PM
 *User: Linda Lacelle

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: D412630032
Job Number	: 32122		
Estimate Number	: 10804		
P.O. Number	: <i>NIA</i>	Part Number	: D412630032
This Issue	: 30/04/2007 S.O. No. : <i>NIA</i>	Drawing Number	: RTN FROM HAI
Prsht Rev.	: NC	Project Number	: <i>NIA</i>
First Issue	: <i>NIA</i> Type : LARGE FAB ASSY	Drawing Revision	: <i>NIA</i>
Previous Run	: 32121	Material	: <i>NIA</i>
Written By	: <i>[Signature]</i>	Due Date	: 07/05/2007
Checked & Approved By	: <i>[Signature]</i>	Qty:	1 Um: Each
Comment	:		<i>ship 02/05</i>

Additional Product

Job Number:

**DART**

TRANSPORT CANADA APPROVAL # 09-89

TEL : 1-613-632-3336
FAX: 1-613-632-4443

P/N	D412-630-032	CHG	CHG001
DESC.	Folding Step, RH	STC	SH96-69
LOT	B28508	STC	SR00598NY
MODEL	Bell 205/212/214/412	STC	SR00595/7NY

MADE IN CANADA

Seq. #:	Machine Or Operation:	Description:
1.0	QC5	INSPECT WORK TO CURRENT STEP
	Comment: INSPECT	
2.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
	Comment: HAND FINISHING RESOURCE #1 REMOVE LABELLING CLEAN & TOUCH UP AS NECESSARY	<i>(original B/N 28508)</i> <i>FL 07/05/01</i> <i>⓪</i>
3.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION
	Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION	<i>07/05/01 20</i>
4.0	PACKAGING 1	PACKAGING RESOURCE #1
	Comment: PACKAGING RESOURCE #1	
	PICK KIT:	
5.0	D34541	Bushing
	Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)	
	Pick:	
	Qty Part Number Description Batch	
	1 D3454-1 Bushing	<i>B28167</i> <i>Dejar</i> <i>07/05/02</i>

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Seq. #:

Machine Or Operation:

Description :

6.0

D34543

Bushing



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty	Part Number	Description
2	D3454-3	Bushing

Batch

B30223 ✓ Deja

7.0

D34545

Bushing



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty	Part Number	Description
2	D3454-5	Bushing

Batch

B28169 B30224 ✓
Deja

8.0

D34551

Spacer



Comment: Qty.: 6.0000 Each(s)/Unit Total : 6.0000 Each(s)

Pick:

Qty	Part Number	Description
6	D3455-1	Spacer

Batch

B28171 (2x) B28171 (4x) ✓
Deja

9.0

D34553

Spacer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty	Part Number	Description
2	D3455-3	Spacer

Batch

B28172 ✓ Deja

10.0

D3462042

Bracket Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty	Part Number	Description
1	D3462-042	Bracket ass'y

Batch

B27791 ✓
C/B 4/15/02

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Machine Or Operation:

Description :

11.0

AN3104

NUT



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Pick: 2

Qty Part Number Description
2 AN310-4 Nut

Batch

Deja M19356 (H) ✓

M103641 (18) ✓
~~M103641 (18)~~

12.0

AN3105

NUT



Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

Pick:

Qty Part Number Description
2 AN310-5 Nut

Batch

M19096 ✓ ✓
Deja

13.0

AN3C5A

Bolt



Comment: Qty.: 3.0000 Each(s)/Unit Total: 3.0000 Each(s)

Pick:

Qty Part Number Description
3 AN3-C5A Bolt

Batch

M10692 ✓ ✓

14.0

AN44C12

eyebolt



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Pick:

Qty Part Number Description
1 AN44-C12 Eyebolt

Batch

M102198 ✓ ✓

15.0

AN4C15

BOLT



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Pick:

Qty Part Number Description
1 AN4C15 BOLT

Batch

M103248 ✓ ✓
Deja C/4/5/02

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Job Number:



Seq. #:

Machine Or Operation:

Description :

16.0

AN5C11

BOLT



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
1	AN5C11	BOLT	M19096 ✓ Déjà

17.0

AN5C15

BOLT



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
1	AN5C15	BOLT	M19213 ✓ Déjà

18.0

AN960C10

WASHER



Comment: Qty.: 7.0000 EACH(s)/Unit Total : 7.0000 EACH(s)

Pick:

Qty	Part Number	Description	Batch
7	AN960C10	Washer	M101064 ✓

19.0

AN960C516

WASHER



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
1	AN960C516	Washer	M17697 ✓ Déjà

20.0

MS210433

Nut



Comment: Qty.: 3.0000 Each(s)/Unit Total : 3.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
3	MS21043-3	Nut	M102545 ✓

EP/05/02

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Machine Or Operation:

Description :

21.0

MS24665227

COTTER PIN



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
2	MS24665-227	COTTER PIN	1102073 ✓

22.0

MS24665229

COTTER PIN



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
2	MS24665-229	COTTER PIN	119096 ✓

23.0

NAS1515H5

Washer



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
1	NAS1515H5	Washer	1101064 ✓

24.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



C207105102 ①



Comment: INSPECT 100% KITS FOR COMPLETENESS

25.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-630-031

Location:

PPP Rev:

A

C 7/5/02 ①

26.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

C207105102 ①

Job Completion



C 07/05/02